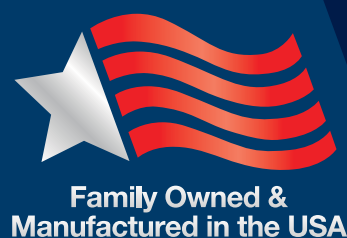




Residential Product Line

Quality People. Quality Products.



We value our customers and manufacture our garage doors with the highest quality workmanship and raw materials.

Our method is simple. We hire quality people driven to produce quality products. We don't just say it - we do it. Together, we find innovative ways to solve problems and continuously improve while working smarter and safer. Our people take pride in their work and strive to provide the highest quality of product and service day in and day out. That's the Haas Door Difference.

As you read forward, allow us to open a door to endless possibilities for you!

haasdoor.com

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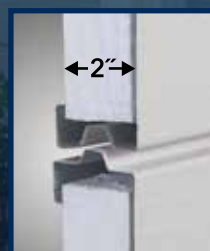


Create your garage door and view it on your home at **haascreate.com**



FEATURES

- 2" Thick
- 24-Gauge Galvanized Steel
- Tongue-and-Groove Construction
- 7.45 R-Value available
- Available with Wind Load
- Decorative Glass Options (pg 24)
- SelectView Options (pg 22-23)
- 37 Window Options (pg 25-27)
- Industry Leading Warranty
 - Lifetime Rust-Through
 - 6 Year Hardware
 - 3 Year Spring
 - 1 Year All Other Components



Tongue-and-groove construction is used in the manufacturing of all 2400 series doors. The door shown includes optional polystyrene insulation panel. (exterior cross section view)



2400series

2400 Series / 2" thick / R-7.45 available

2460 in polar white

LIMITED
LIFETIME
WARRANTY

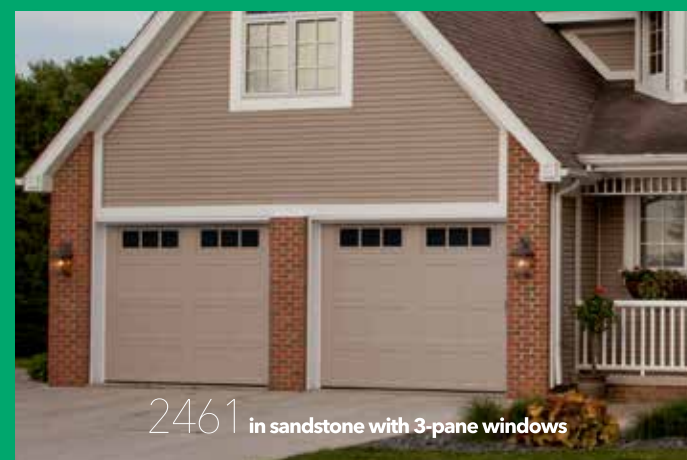
Texas/Non-Texas
Wind Load
Impact/Non-Impact

Florida/Non-Florida
Wind Load
Impact/Non-Impact

MIAMI-DADE COUNTY
APPROVED



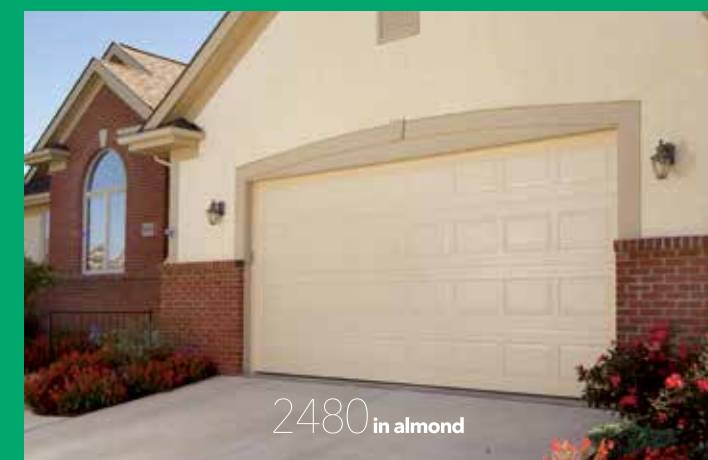
2470 in brown with colonial windows



2461 in sandstone with 3-pane windows

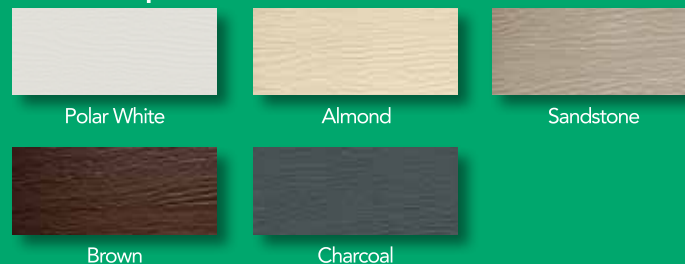


2460 in polar white with 6-pane windows, hinges and handles



2480 in almond

Color Options



Insulated Laminate Back
(L) - inside view

* L indicates energy efficient insulated laminate back option

** indicates panel is not available in 18" sections

Panel Options



Flush
Model 2410/2410L*
Carriage Windows p24 & 25
Ranch Windows p24 & 26
TL Windows p26
Standard Windows p24 & 27

Ribbed Short Panel**
Model 2460/2460L*
Carriage Windows p24 & 25
Model 2472/2472L*
Ranch Windows p24 & 26
Model 2482/2482L*
Standard Windows p24 & 27

Recessed Short Panel**
Model 2461/2461L*
Carriage Windows p24 & 25
Model 2471/2471L*
Ranch Windows p24 & 26
Model 2481/2481L*
Standard Windows p24 & 27

Raised Ranch Panel
Model 2470/2470L*
Ranch Windows p24 & 26

Raised Standard Panel
Model 2480/2480L*
Standard Windows p24 & 27

FEATURES

- 2" Thick
- 25-Gauge Galvanized Steel
- Tongue-and-Groove Construction
- 7.45 R-Value available
- Available with Wind Load
- Decorative Glass Options (pg 24)
- SelectView Options (pg 22-23)
- 37 Window Options (pg 25-27)
- Industry Leading Warranty
 - Lifetime Rust-Through
 - 3 Year Hardware
 - 3 Year Spring
 - 1 Year All Other Components

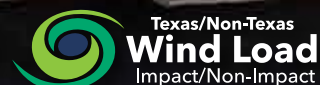


Tongue-and-groove construction is used in the manufacturing of all 2500 series doors. The door shown includes optional polystyrene insulation panel. (exterior cross section view)



2500 series

LIMITED
LIFETIME
WARRANTY



2560 in sandstone with 6-pane double arch windows



Color Options



Insulated Laminate Back (L) - inside view

* L indicates energy efficient insulated laminate back option

** indicates panel is not available in 18" sections

Panel Options



Ribbed Short Panel**
Model 2560/2560L*
Carriage Windows p24 & 25

Model 2572/2572L*
Ranch Windows p24 & 26

Model 2582/2582L*
Standard Windows p24 & 27



Recessed Short Panel**
Model 2561/2561L*
Carriage Windows p24 & 25

Model 2571/2571L*
Ranch Windows p24 & 26

Model 2581/2581L*
Standard Windows p24 & 27



Raised Ranch Panel
Model 2570/2570L*
Ranch Windows p24 & 26



Raised Standard Panel
Model 2580/2580L*
Standard Windows p24 & 27

SelectView Options

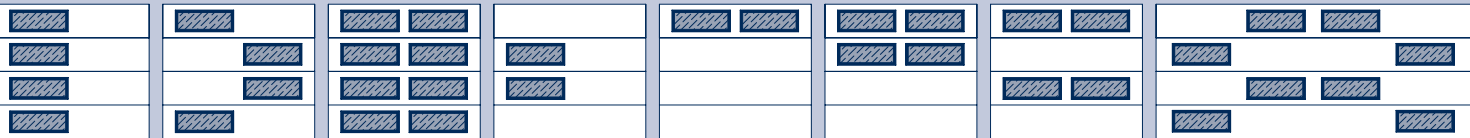
SelectView by Haas Door allows you to break out of the mold of a traditional garage door by placing windows in multiple patterns dependent on the window openings you desire. Whether you desire a modern take on a wood grain door or wish to match the window pattern to an entrance door, SelectView makes it easy to create a unique garage door window pattern to complement the style of your home or create a unique look.

Carriage House Options



- Add windows to a flush door to create a modern, custom look to fit your home.
- Available in Flush (10) models.
- Available with Decorative glass, Specialty glass & inserts.
- Largest glass window size - 39 7/16" x 13 5/8".

(Possibilities shown below, many more available)



TL Options

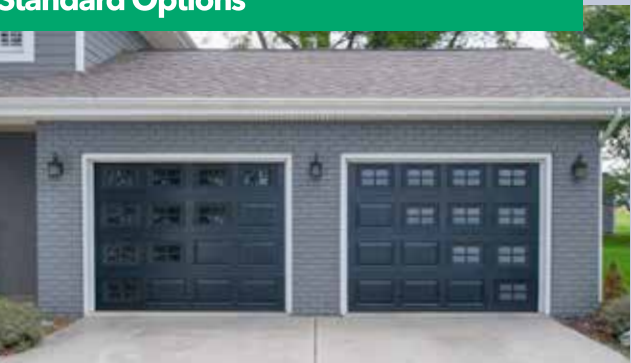


- Take the ordinary residential door to extraordinary.
- Available in Flush and V-Groove models.
- 25" x 12" and 24" x 6" window sizes, large window frame matches door color.

(Possibilities shown below, many more available)

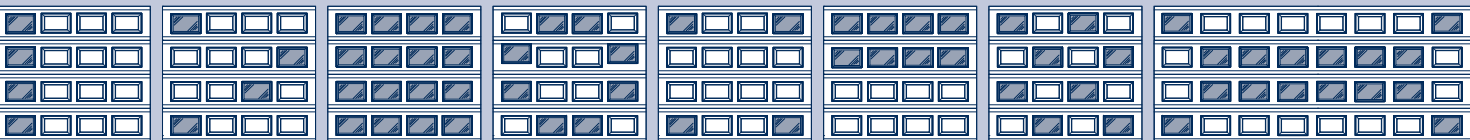


Standard Options



- Mix windows & standard panels for a unique look.
- Available in Standard (80 & 90) stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 18 3/8" x 11 3/8" window size for 5000, 2000, 700 and 600 Series – 17 3/8" x 11 3/8" window size for 2400 and 2500 Series.

(Possibilities shown below, many more available)



SelectView Options (continued)

Ranch Options



- Create curb appeal with windows and panels.
- Available in Ranch (70) stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 39 3/8" x 11 1/2" size window.

(Possibilities shown below, many more available)



Glass Options

Insulated



Non-Insulated

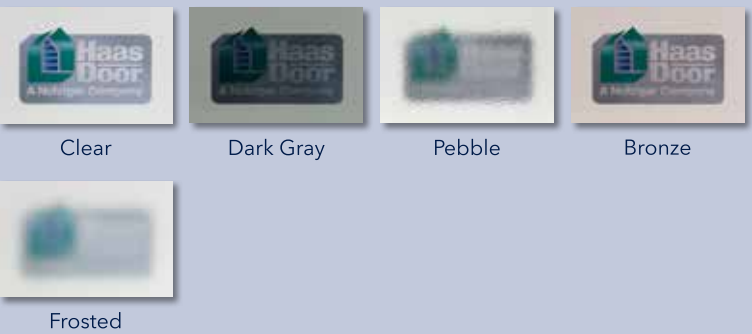


Additional Residential Aluminum Non-Insulated



Impact Polycarbonate

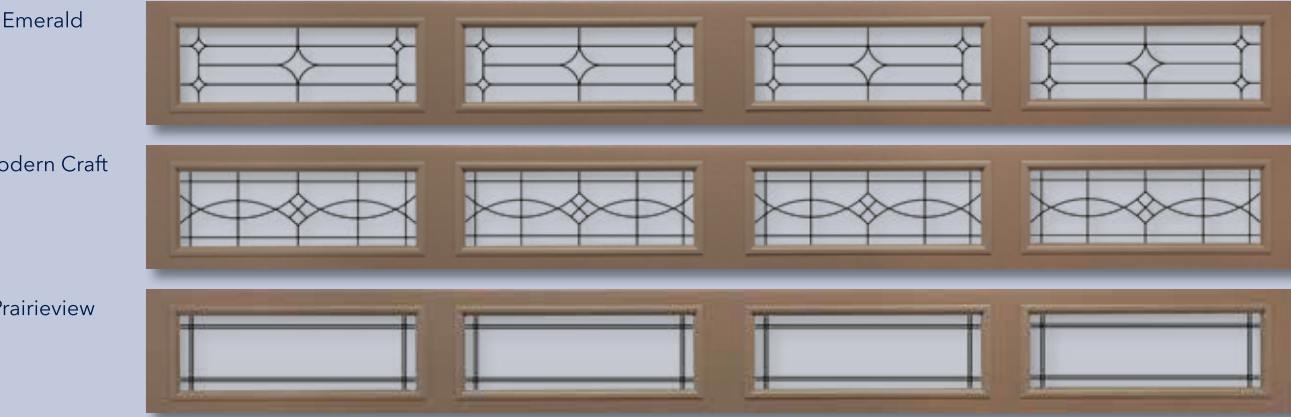
(UV rating on Clear only)



Decorative Glass Window Options (more details on haasdoor.com)

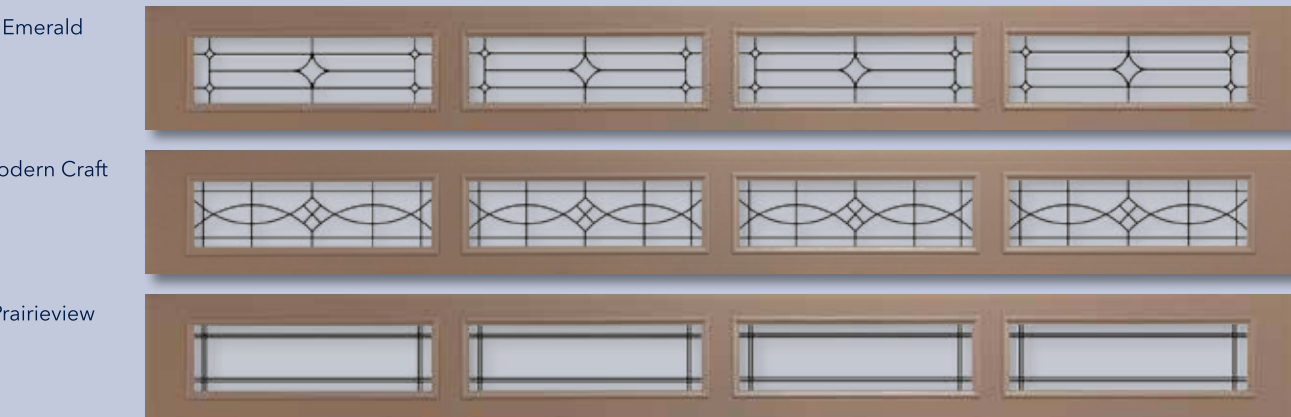
Carriage House Series (not available in 18" sections)

5210 2010, 2060, 2061, 2063, 2064 3/4" Insulated - Clear/Clear, Clear/Frosted	5710 710, 760, 761, 763, 764 610, 660, 661, 663, 664 1/2" Insulated - Clear/Clear, Clear/Frosted	2410, 2460, 2461 2560, 2561 1/8" Tempered - Clear
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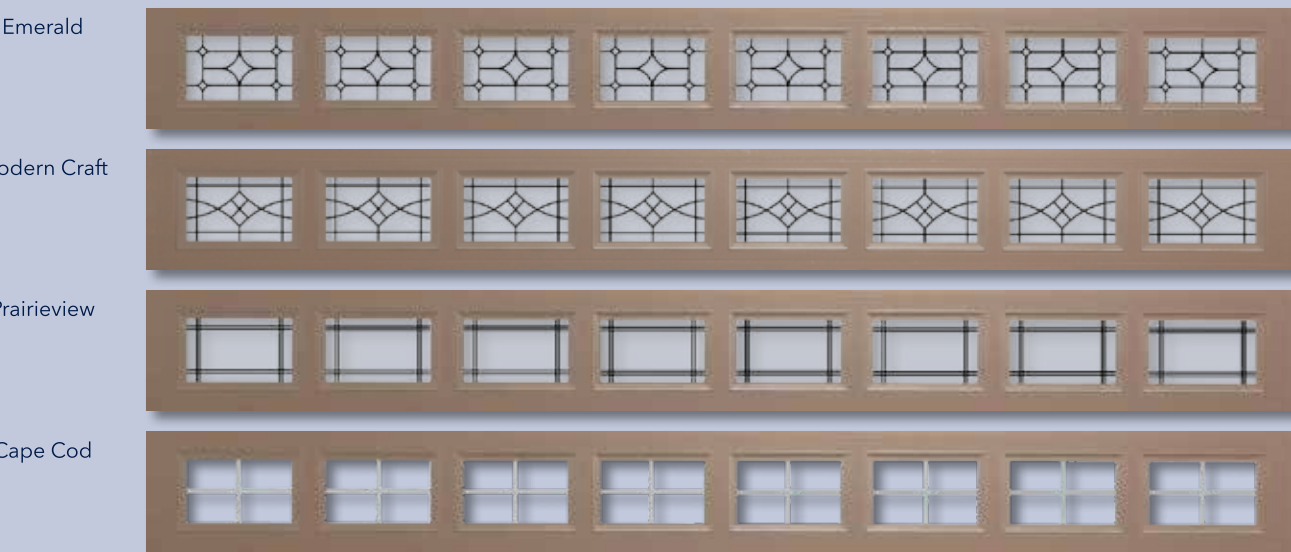
Ranch Series

5210, 5270 2010, 2070, 2071, 2072, 2073, 2074 1/2" Insulated - Clear/Clear, Clear/Frosted	5710, 5770 710, 770, 771, 772, 773, 774 610, 670, 671, 672, 673, 674 1/2" Insulated - Clear/Clear, Clear/Frosted	2410, 2470, 2471, 2472 2570, 2571, 2572 1/8" Tempered - Clear
--	--	--



Standard Series

5210, 5280 2010, 2080, 2081, 2082, 2090 1/2" Insulated - Clear/Clear, Clear/Frosted	5710, 5780 710, 780, 781, 782, 790 610, 680, 681, 682, 690 1/2" Insulated - Clear/Clear, Clear/Frosted	2410, 2480, 2481, 2482 2580, 2581, 2582 1/8" Tempered - Clear
--	--	--



Window Options

Carriage House Series (not available in 18" sections)

5210 2010, 2060, 2061, 2063, 2064 3/4" Insulated Tempered	5710 710, 760, 761, 763, 764 610, 660, 661, 663, 664 1/8" Tempered 1/2" Insulated Tempered	2410, 2460, 2461 2560, 2561 1/8" Tempered
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Window Options
Ranch Series

5210, 5270
2010, 2070, 2071, 2072, 2073, 2074
1/2" Insulated Tempered

5710, 5770
710, 770, 771, 772, 773, 774
610, 670, 671, 672, 673, 674
1/8" Tempered
1/2" Insulated Tempered

2410, 2470, 2471, 2472
2570, 2571, 2572
1/8" Tempered

Cascade



Colonial



Plain



Prairie



Sherwood



TL Series

TL Lite (25" x 12")



5210, 5212
2010, 2012
3/4" Insulated Tempered - Clear/Clear
Outer frame matches door color,
White inside frame

5710, 5712
710, 712
610, 612
1/2" Insulated Tempered - Clear/Clear
Outer frame matches door color,
White inside frame

Small TL Lite (24" x 6")



5210, 5212
3/4" Insulated Tempered - Clear/Clear
Outer frame available in Black or
White, White inside frame

5710, 5712
710, 712
610, 612
1/2" Insulated Tempered - Clear/Clear
Outer frame available in Black or
White, White inside frame

2410, 2410L
1/8" Tempered - Clear
Outer frame available in Black or
White, White inside frame

Window Options
Standard Series

5210, 5280
2010, 2080, 2081, 2082, 2090
1/2" Insulated Tempered

5710, 5780
710, 780, 781, 782, 790
610, 680, 681, 682, 690
1/8" DSB - Clear, Frosted
1/2" Insulated Tempered

2410, 2480, 2481, 2482
2580, 2581, 2582
1/8" DSB - Clear, Frosted

Cascade



Cathedral



Colonial



Plain



Prairie



Sherwood



Residential Warranty & Product Gauge Information

American Tradition™ Series

Insulated 26 Gauge Galvanized Steel & Overlay
Lifetime Delamination and Rust-Through Warranty
10 Year Finish Warranty
6 Year Hardware Warranty
5 Year Overlay Delamination Warranty
3 Year Spring Warranty
1 Year All Other Components

Residential Aluminum 360 Series

0.65" Minimum Aluminum Tubular Extrusion
6 Year Hardware Warranty
5 Year Finish Warranty
3 Year Spring Warranty
1 Year All Other Components

5000 Series

Insulated 24 Gauge Aluminum
Lifetime Delamination Warranty
10 Year Finish Warranty
6 Year Hardware Warranty
3 Year Spring Warranty
1 Year All Other Components

2000, 700, 600 Series

Insulated 26 Gauge Galvanized Steel
Lifetime Delamination and Rust-Through Warranty
10 Year Finish Warranty
6 Year Hardware Warranty
3 Year Spring Warranty
1 Year All Other Components

2400 Series

24 Gauge Galvanized Steel
Lifetime Rust-Through Warranty
6 Year Hardware Warranty
3 Year Spring Warranty
1 Year All Other Components

2500 Series

24 Gauge Nominal Galvanized Steel
Lifetime Rust-Through Warranty
3 Year Hardware Warranty
3 Year Spring Warranty
1 Year All Other Components

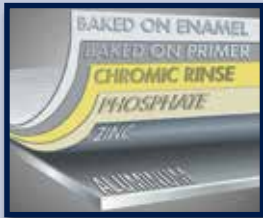
Wind Load

Haas garage doors are available in a wide range of design pressures for wind load requirements. Contact your local dealer for more information about wind load requirements in your area.



Advanced Paint System

All Haas garage doors include a three-tier, corrosion resistant protective finish with a polyurethane primer and a durable polyester finish coat on the interior and exterior. Haas Door's paint thickness is one of the highest in the industry.



Aluminum



Steel

Weather Seal

Haas garage doors include a heavy vinyl bottom weather seal that seals out the elements and repels the most hostile weather conditions.



Insulated Models



2400 & 2500 Series

Accessories

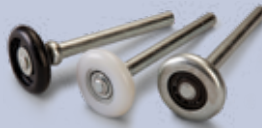
Optional decorative hardware is available on most models.



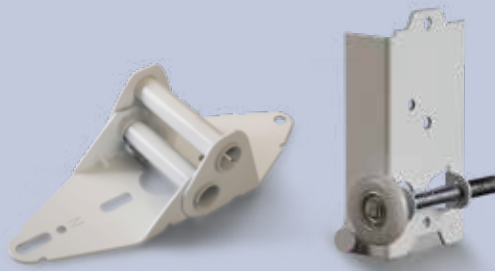
Hinges (optional)



Handles
(optional, standard on 900 series)



Black nylon, white nylon,
10 ball steel roller



Powder Coated Hardware Options

Haas Door is Committed to Quality.

As a member of the Door and Access Systems Manufacturers Association (DASMA), Haas Door is committed to industry standards for quality and safety. In addition to these guidelines, Haas Door has developed its own quality assurance procedures.

Each raw material used in the manufacturing process is inspected daily for quality assurance. Steel used on the inside and outside skins is checked for accuracy in thickness and finish. The insulation material, a high density environmentally compliant polyurethane foam, is tested continuously on each production line to ensure that the correct density, blend of material, cure time and calculated R-values are achieved.

Samples of manufactured doors are tested for quality and durability. Doors are cycled tens of thousands of times to test the performance and endurance of the sections, hinges, springs, cables, rollers, bottom seals, and track. Strength is measured using two separate tests. Individual sections are subjected to a dead load test, and complete doors are wind load tested. This ensures that Haas garage doors will meet wind load requirements for building codes across the country.

Haas continues to perform testing outside of the manufacturing facility, as both prototype and current doors are installed in various locations and monitored for durability. External labs are also used to test specific components to ensure quality standards.

Quality people and quality products are what make Haas Door the best garage door manufacturer in the industry. Open the door to endless possibilities!



Environmental Responsibility

Haas Door Company manufactures all garage doors in the U.S. and is committed to providing quality products that are safe for our customers and to the environment. Haas garage doors are made from steel that contains 80% recycled material. A plastic thermal break, made with recycled materials, separates each door section to eliminate metal-to-metal contact and the transfer of temperature. Haas also uses environmentally compliant polyurethane insulation, which results in some of the most energy-efficient doors on the market. Good for the environment and saves energy!

Haas Door has also implemented an ongoing improvement plan to gain efficiency and reduce waste, including a recycling program for scrap metal, cardboard and plastic. Many suppliers are regional, which minimizes fuel costs, and material packaging is reused or recycled whenever possible.





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haasdoor.com



open the door to
endless possibilities